



6 M.M BASE PLATE

Notes NMI guidelines  
 N.M.I Base fixing bolts  
 All holes @ "A" DRILL AND TAP M 10 thru  
 All holes @ "B" DRILL AND TAP 12.5 dia  
 Heads must be below surface min 0.5 m.m

Notes  
 Referring to fixing of the N.M.I Plate to the  
 6 m.m base plate.  
 Holes marked as follows    
 Bolts to be remove and refitted with longer  
 fixings secured thru M10 captive nuts  
 Bolts fitted at 8 points  
 \* M8 csk bolts (4 off) threaded into  
 subframe tapping strip  
 6 m.m base plate 765 x 407